

## SILCOPAS GREEN 108828

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# SAFETY DATA SHEET

#### SILCOPAS GREEN 108828

## **Section 1. Identification**

GHS product identifier : SILCOPAS GREEN 108828

Chemical name: MixtureCAS number: MixtureOther means of identification: FO20051961Product type: liquid

Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Industrial applications. Plastics.

Supplier's details : AVIENT CORPORATION

33587 Walker Road, Avon Lake, OH 44012

1 (440) 930-1000 or 1 (844) 4AVIENT

**Emergency telephone number** 

(with hours of operation)

CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or

accident).

## Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard

Communication Standard (29 CFR 1910.1200).

Classification of the substance or

mixture

EYE IRRITATION - Category 2B

#### **GHS** label elements

Signal word : Warning

**Hazard statements** : Causes eye irritation.

**Precautionary statements** 

**Prevention** : Wash thoroughly after handling.

**Response** : IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. If

eye irritation persists: Get medical advice or attention.

Storage: Not applicable.Disposal: Not applicable.

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**Hazards not otherwise classified** : None known.

**Hazards identified when used** : No known significant effects or critical hazards.

# Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

**Chemical name** : SILCOPAS GREEN 108828 **Other means of identification** : SILCOPAS GREEN 108828

Ingredient name	Synonyms	<b>%</b>	Identifiers
Zinc oxide	Zinc oxide	>= 45 - <= 70	CAS: 1314-13-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

## **Description of necessary first aid measures**

Eye contact	:	Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. If irritation persists, get medical attention.
Inhalation	:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	:	Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	:	Wash out mouth with water. Remove dentures if any. If material has



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been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

#### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

**Eye contact** : Causes eye irritation.

Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

**Eye contact** : Adverse symptoms may include the following: irritation, watering,

redness

Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

## Indication of immediate medical attention and special treatment needed, if necessary

**Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms

may be delayed. The exposed person may need to be kept under

medical surveillance for 48 hours.

**Specific treatments** : No specific treatment.

**Protection of first-aiders**: No action shall be taken involving any personal risk or without

suitable training. It may be dangerous to the person providing aid to

give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

## **Section 5. Fire-fighting measures**

#### Extinguishing media

**Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO<sub>2</sub>.



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Unsuitable extinguishing media None known.

Specific hazards arising from the chemical

Hazardous thermal decomposition

products

In a fire or if heated, a pressure increase will occur and the container may burst.

Decomposition products may include the following materials: carbon dioxide, carbon monoxide, nitrogen oxides, halogenated compounds, metal oxide/oxides

Special protective actions for firefighters

Special protective equipment for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Fire-fighters should wear appropriate protective equipment and selfcontained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

No action shall be taken involving any personal risk or without

For emergency responders

For non-emergency personnel

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** 

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

## Methods and materials for containment and cleaning up

Small spill Stop leak if without risk. Move containers from spill area. Absorb with

> an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Stop leak if without risk. Move containers from spill area. Approach Large spill

release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or



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diatomaceous earth and place in container for disposal according to local regulations.

## **Section 7. Handling and storage**

#### Precautions for safe handling

**Protective measures** 

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

#### **Control parameters**

#### Occupational exposure limits

Ingredient name	Exposure limits		
Zinc oxide	CAL OSHA PEL (2018-05-16). [zinc oxide]		
	STEL 15 minutes: 10 mg/m3 Form: Fume		
	TWA 8 hours: 5 mg/m3 Form: Fume		
	TWA 8 hours: 10 mg/m3 Form: Total dust		
	TWA 8 hours: 5 mg/m3 Form: Respirable fraction		
	ACGIH TLV (2012-03-05). [Zinc oxide]		
	STEL 15 minutes: 10 mg/m3 Form: Respirable fraction		
	TWA 8 hours: 2 mg/m3 Form: Respirable fraction		



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**NIOSH REL (2010-09-01). [ZINC OXIDE]** 

CEIL: 15 mg/m3 Form: Dust

STEL 15 minutes: 10 mg/m3 Form: Fume TWA 10 hours: 5 mg/m3 Form: Dust and fumes

**OSHA PEL (1993-06-30). [Zinc oxide]** TWA 8 hours: 5 mg/m3 Form: Fume

TWA 8 hours: 5 mg/m3 Form: Respirable fraction TWA 8 hours: 15 mg/m3 Form: Total dust

OSHA PEL 1989 (1989-03-01). [Zinc oxide fume]

TWA 8 hours: 5 mg/m3 Form: Fume STEL 15 minutes: 10 mg/m3 Form: Fume OSHA PEL 1989 (1989-03-01). [Zinc oxide] TWA 8 hours: 10 mg/m3 Form: Total dust

TWA 8 hours: 5 mg/m3 Form: Respirable fraction

## **Biological exposure indices**

No exposure indices known.

**Appropriate engineering controls** 

Good general ventilation should be sufficient to control worker

exposure to airborne contaminants.

**Environmental exposure controls** 

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## **Individual protection measures**

**Hygiene measures**: Wash hands, forearms and face thoroughly after handling chemical

products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used

when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a

higher degree of protection: chemical splash goggles.

**Skin protection** 

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved

standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be



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noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves

cannot be accurately estimated.

**Body protection** : Personal protective equipment for the body should be selected based

on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures

should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this

product.

**Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that

meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper

fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

#### **Appearance**

Physical state : liquid [Paste.]

Color : GREEN

Odor : Not available.
Odor threshold : Not available.
pH : Not available.

Melting point/freezing point : Not available.

Boiling point or initial boiling point

and boiling range

Not available.

Flash point : Not available.

**Evaporation rate** : Not available. **Flammability** : Not available.

Lower and upper explosion : Lower: Not available. limit/flammability limit : Upper: Not available.

Vapor pressure: Not available.Relative vapor density: Not available.Relative density: Not available.Solubility in water: Not available.Partition coefficient: n-: Not applicable.



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octanol/water

**Auto-ignition temperature** : Not available. **Decomposition temperature** : Not available.

Viscosity : Dynamic : Not available.

Kinematic : Not available.

Particle characteristics

Median particle size : Not applicable.

## Section 10. Stability and reactivity

**Reactivity** : No specific test data related to reactivity available for this product or

its ingredients.

Chemical stability : Stable under recommended storage and handling conditions (see

Section 7).

**Possibility of hazardous reactions**: Under normal conditions of storage and use, hazardous reactions will

not occur.

**Conditions to avoid** : Keep away from extreme heat and oxidizing agents.

**Incompatible materials** : Keep away from strong acids. Oxidizer.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition

products should not be produced.

# Section 11. Toxicological information

### **Information on toxicological effects**

**Acute toxicity** 

**Conclusion/Summary** : Mixture.Not fully tested.

#### Skin corrosion/irritation

Product/ingredient name	Result
Zinc oxide	Rabbit - Skin - Mild irritant



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<u>Duration of treatment/exposure</u> : 24 hrs

Conclusion/Summary : Mixture.Not fully tested.

### Serious eye damage/eye irritation

Product/ingredient name	Result
Zinc oxide	Rabbit - Eyes - Mild irritant
	<u>Duration of treatment/exposure</u> : 24 hrs

**Conclusion/Summary** : Mixture.Not fully tested.

**Respiratory corrosion/irritation** 

Conclusion/Summary : Mixture.Not fully tested.

Respiratory or skin sensitization

Skin

**Conclusion/Summary** : Mixture.Not fully tested.

Respiratory

**Conclusion/Summary** : Mixture.Not fully tested.

**Germ cell mutagenicity** 

**Conclusion/Summary** : Mixture.Not fully tested.

**Carcinogenicity** 

**Conclusion/Summary** : Mixture.Not fully tested.

**Reproductive toxicity** 

**Conclusion/Summary** : Mixture.Not fully tested.



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#### **Specific target organ toxicity (single exposure)**

Not available.

### **Specific target organ toxicity (repeated exposure)**

Not available.

#### **Aspiration hazard**

Not available.

#### Information on the likely routes of exposure

Not available.

#### Potential acute health effects

**Eye contact** : Causes eye irritation.

Inhalation: No known significant effects or critical hazards.Skin contact: No known significant effects or critical hazards.Ingestion: No known significant effects or critical hazards.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following: irritation, watering,

redness

Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

#### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.
Potential delayed effects : Not available.

#### **Potential chronic health effects**

Not available.

**Conclusion/Summary**: Mixture.Not fully tested.



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General:No known significant effects or critical hazards.Carcinogenicity:No known significant effects or critical hazards.Mutagenicity:No known significant effects or critical hazards.Reproductive toxicity:No known significant effects or critical hazards.

#### **Numerical measures of toxicity**

Acute toxicity estimates

N/A

# Section 12. Ecological information

#### **Toxicity**

Product/ingredient name	Result
Zinc oxide	Acute LC50 Fresh water
	Fish - Oncorhynchus mykiss
	1.1 Mg/l [96 h]
	Acute LC50 Fresh water
	Daphnia - Daphnia magna
	0.098 Mg/l [48 h]
	Acute IC50 Marine water
	Algae - Skeletonema costatum
	1.85 Mg/l [96 h]

**Conclusion/Summary** : Not available.

#### Persistence and degradability

Not available.

**Conclusion/Summary** : Not available.

### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
Zinc oxide	-	28,960.00	High

### **Mobility in soil**

**Soil/Water partition coefficient** : Not available.



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#### Other adverse effects

No known significant effects or critical hazards.

## Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## **Section 14. Transport information**

U.S.DOT 49CFR Ground/Air/Water : Not regulated for transportation.

**IATA** 

Consult mode specific transport rules

**IMDG** 

: Consult mode specific transport rules

# Section 15. Regulatory information

U.S. Federal regulations

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

TSCA 8(a) - Preliminary assessment report (PAIR): Decamethylcyclopentasiloxane;

Octamethylcyclotetrasiloxane; Dodecamethylcyclohexasiloxane;



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TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112(b) : Listed

Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 Class I : Not listed

**Substances** 

Clean Air Act Section 602 Class : Not listed

**II Substances** 

**DEA List I Chemicals (Precursor**: Not listed

Chemicals)

**DEA List II Chemicals (Essential**: Not listed

Chemicals)

### SARA 302/304

### **Composition/information on ingredients**

No products were found.

SARA 304 RQ : Not applicable.

**SARA 311/312** 

Classification : EYE IRRITATION - Category 2B

## **Composition/information on ingredients**

Name	%	Classification
Zinc oxide	>= 45 - <= 70	EYE IRRITATION - Category 2B

#### **SARA 313**

#### Form R - Reporting requirements

Product name	CAS number	%
Zinc oxide	1314-13-2	>= 45 - <= 70
Benzene, 1,2,3,4,5,6-hexachloro-118-74-1	> 0 - <= 0.1	

## **Supplier notification**

Product name CAS number %
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Zinc oxide	1314-13-2	>= 45 - <= 70

Benzene, 1,2,3,4,5,6-hexachloro- 118-74-1 > 0 - <= 0.1 SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

118-74-1 > 0 - <= 0.1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed. **State regulations** 

Massachusetts : The following components are listed:

Zinc oxide

**New York** : None of the components are listed.

**New Jersey**: The following components are listed:

ZINC OXIDE

**Pennsylvania** : The following components are listed:

ZINC OXIDE FUME

#### California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

### **International regulations**

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

### **Chemical Weapons Convention List Schedule I Chemicals**

None of the components are listed.

#### **Chemical Weapons Convention List Schedule II Chemicals**

None of the components are listed.

#### **Chemical Weapons Convention List Schedule III Chemicals**

None of the components are listed.

#### **Montreal Protocol**

None of the components are listed.

#### **Stockholm Convention on Persistent Organic Pollutants**

#### **Annex A - Elimination - Production**

None of the components are listed.



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#### Annex A - Elimination - Use

None of the components are listed.

#### Annex B - Restriction - Production

None of the components are listed.

#### Annex B - Restriction - Use

None of the components are listed.

#### **Annex C - Unintentional - Production**

None of the components are listed.

#### **Rotterdam Convention on Prior Informed Consent (PIC)**

#### Rotterdam Convention on Prior Informed Consent (PIC) - Industrial

None of the components are listed.

#### Rotterdam Convention on Prior Informed Consent (PIC) - Pesticide

None of the components are listed.

#### Rotterdam Convention on Prior Informed Consent (PIC) -Severely hazardous pesticide

None of the components are listed.

#### **UNECE Aarhus Protocol on POPs and Heavy Metals**

#### Heavy metals - Annex 1

None of the components are listed.

#### **POPs - Annex 1 - Production**

None of the components are listed.

#### POPs - Annex 1 - Use

None of the components are listed.

#### POPs - Annex 2

None of the components are listed.

#### POPs - Annex 3

None of the components are listed.

#### **Inventory list**

Australia: All components are listed or exempted.Canada: All components are listed or exempted.China: All components are listed or exempted.



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**Eurasian Economic Union** Russian Federation inventory: All components are listed or

exempted.

Japan **Japan inventory** (CSCL): All components are listed or exempted.

Japan inventory (ISHL): Not determined.

**New Zealand** All components are listed or exempted. **Philippines** All components are listed or exempted. Republic of Korea All components are listed or exempted. **Taiwan** All components are listed or exempted. All components are listed or exempted. Thailand **Turkey** Not determined.

**United States** All components are active or exempted. Viet Nam All components are listed or exempted.

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## Section 16. Other information

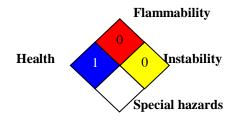
#### **Hazardous Material Information System (U.S.A.)**

Health	/	1
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

#### **National Fire Protection Association (U.S.A.)**



#### Procedure used to derive the classification



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Classification	Justification
EYE IRRITATION - Category 2B	Calculation method

#### **History**

Date of printing: 11/14/2025Date of issue/Date of revision: 11/13/2025Date of previous issue: 00/00/0000

Version : 1.0

Prepared by : EHS\_BATCH

**Key to abbreviations** : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor DOT = Department of Transportation

GHS = Globally Harmonized System of Classification and Labelling of

Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods IMO = International Maritime Organization

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine

pollution)

N/A = Not available SGG = Segregation Group

TDG = Transportation of Dangerous Goods

UN = United Nations

**References** : Not available.

#### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Particularly this information may not be valid for such material used in conjunction with any other materials or in any process, unless specified in the text.